



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D5076-1**  
**Job Sheet 178146**



Part No: D5076-1

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEETS 3,4,5 IPP REV:A 14.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 10 Ea  |            | 6/8/18   | 0.00      | 0.00    | Start Up Waterjet     |           | SA 18/06/06        |
| 100   | Waterjet           | 10 pcs |            | 6/8/18   | 0.00      | 1.59    | Waterjet1             |           | SA 18/06/06        |
| 110   | QC                 | 10 pcs |            | 6/8/18   | 0.00      | 0.00    | QC2 Waterjet-2        |           | SA 18/06/06        |
| 120   | QC                 | 10 pcs |            | 6/8/18   | 0.00      | 0.00    | QC8-5                 |           | SA 18/06/06        |
| 130   | Brake NC           | 10 pcs |            | 6/8/18   | 0.06      | 0.86    | Brake NC 1            |           | DAE 38             |
| 140   | QC                 | 10 pcs |            | 6/8/18   | 0.00      | 0.00    | QC5                   |           | 38                 |
| 150   | HandFinish         | 10 pcs |            | 6/8/18   | 0.00      | 0.81    | HandFinish1           |           | SA 18/07-04        |
| 160   | QC                 | 10 pcs |            | 6/8/18   | 0.00      | 0.00    | QC7-4                 |           | 38                 |
| 170   | Packaging          | 10 pcs |            | 6/8/18   | 0.00      | 0.00    | Packaging3-2          | ST 6/4 00 | JUL 05 2018        |
| 180   | QC21-SA            | 10 Ea  |            | 6/8/18   | 0.00      | 0.00    | QC21                  |           | DAE 21 JUL 06 2018 |

### Job BOM

| Part / Item  | Component Name     | Quantity              | Operation             | Container |
|--------------|--------------------|-----------------------|-----------------------|-----------|
| M6061T6S.040 | 6061-T6 .040 Sheet | 16.2300 sf (1.623 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6S.040   | 16       | 239       | 0         |

### Part Specifications

Specifications could not be found.

DQA:

Date: \_\_\_\_\_

QA Closed:

Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

| Work Order:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            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type="checkbox"/> |                          |                                 |                          |                                   |                          |                          |                          |                          |                          |                          |                          |                                 |                          |                          |  |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |           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Coord. <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Supplier <input type="checkbox"/> |                                |                          |                                 |                          |                                   |                          |                          |                          |                          |                          |                          |                          |                                 |                          |                          |  |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                          |                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| <div style="text-align: center;"> <p>Container No: S078569</p> <p>Part: D5076 - 1</p> <p>Job No: 178146</p> <p>Serial No/Batch: S078569</p> <p>Revision: _____</p> <p>Inspector: _____</p> <p>Exp Date: 06/06/2018</p> <p>Instructions: _____</p> <p>Date: 06/06/18</p> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         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| <div style="display: flex; justify-content: space-between;"> <div> <p>Completed By _____</p> <p>id / Supervisor _____</p> <p>al Verification _____</p> </div> <div> <p>A Coordinator Approval</p> <p>Dart Aerospace Ltd.</p> <p>1270 Aberdeen Street</p> <p>Hawkesbury, ON K6A 1K7</p> <p>CANADA</p> <p>TEL.: 1 813 832 - 5200</p> <p>Email: sales@dartaero.com</p> <p>www.dartaerospace.com</p> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         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| <table border="1"> <thead> <tr> <th colspan="2">Root Cause</th> <th colspan="2">Pressure/I</th> <th colspan="2">Bending</th> <th colspan="2">Centre Nc</th> <th colspan="2">Cracks</th> <th colspan="2">Crimp/Kink/Ripple/Wave</th> <th colspan="2">Cuffs</th> <th colspan="2">Crushing</th> <th colspan="2">Heat Treat</th> <th colspan="2">Wave/Twist in Tube</th> <th colspan="2">Marks/Chatter</th> <th colspan="2">OTHER :</th> </tr> </thead> <tbody> <tr> <td>Environment</td> <td>No Re-verification</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input 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| <table border="1"> <thead> <tr> <th colspan="2">Root Cause</th> <th colspan="2">Lost/Missing</th> <th colspan="2">Part Moved</th> <th colspan="2">Drawing</th> <th colspan="2">Finish</th> <th colspan="2">Misread</th> <th colspan="2">Turning Sequence</th> </tr> </thead> <tbody> <tr> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input 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